# Work Order ID 54334



December 8, 2009 8:46:36 AM

Item	III.	
uem	ID.	

D3784-044

Revision ID:

Item Name:

Seat Support Assembly, RH

Start Date:

Req'd Qty: 20.00



Accept



Cust Item ID:

Customer:

Setup Start

Stop



Start Oty: 20:00 08/12/2009 Required Date: 16/12/2009

Reference:

Approvals:

Process Plan:

QC:

Date:09-12-9

Date:

Tooling: SPC (Y/N): Date:

Date:

Run

Start

Stop

Sequence ID/ Work Center ID Operation Description

Set Up/ Run Hours Draw Number Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Insp. Stamp Number

Draw Nbr D3784

Rev B

Packaging Packaging

Pick Kit

Small Fab

Revision Nbr

Memo

0.00

0.00

110

100

Small Fab

Small Fab

0.00

0.00

0.00

0.00

Memo 1-assemble as per dwg D3784 - \*\*\*\* Note 8: Hole "A" is located5" from the end of D3770-3 tube and must be oriented down\*\*\*\* " \*\*\* Note 8: Hole "B" is

located 5" from the end of D3770-1 tube and must be oriented forward\*\*\*\*

120

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

SB 10/01/15

Resolution:		esolution:	Disposition	on:	(	QA: N/C Clos	sed:	Date:		
NCR:		V	VORK ORD	ER NON-CONF	ORMAN	CE (NCR)			10	
2422		Description of NC		Corrective Action	Section E	3	Verification	Approval	Approval QC Inspector	
DATE	STEP	Section A	Initial Chief Eng	Action Descri Chief Eng	ption	Sign & Date	Section C	Chief Eng		
				e alle je.						
		*								
				1,						

#### Work Order ID 54334



Page 2

December 8, 2009 8:46:36 AM

Item ID:

D3784-044

Accept



Setup Start

Stop

Revision ID:

Item Name:

Required Date: 16/12/2009

Seat Support Assembly, RH

Start Date:

08/12/2009

QC:

Start Qty: 20.00

Req'd Qty: 20.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Date: Date:

Draw

Rev.

Plan

Code

Start Run

Reject

Qty

Stop



Insp.

Stamp

Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: 34

Memo

**Run Hours** 

0.00

0.00

Set Up/

10-1-15

Accept

Qty

Reject

Number

140

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Dart Ae	rospace Lt	d								
W/O:			WC	ORK ORDER CH	HANGES					
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
	=			e =						
		0							4	
Part No	:	PAR #:	Fault Cate	gory:	N	CR: Yes	No DQA:		_ Date: _	
	Resc	olution:	Dispositio	n:	Q	A: N/C C	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONF	ORMANO	E (NCF	R)			
		Description of NC		Corrective Action	Section B		Verifica	tion	Annaire	
DATE	STEP	Section A	Initial Chief Eng	Action Descr Chief Eng		Sign & Date	Section		Approval Chief Eng	Approva QC Inspecto
						ä				

## **Picklist Print**

December 8, 2009 8:46:40 AM

Work Order ID: 54334

Parent Item: D3784-044

Parent Item Name: Seat Support Assembly, RH

Comments:



Start Date: 08/12/2009

Required Date: 16/12/2009

Start Oty: 20.00

Required Oty: 20.00

Comments:						AT SET LE	a Geolegie	SALES LA		start Qty. 20.0	0	Required Qty:	20.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	in.	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty oa Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
NN525-10R20 Grew		Purchase	ed	No			110	Each	96.0000	80.0000	E/510/	6,/12	
					Wareho Loca Main Wa	ation	Lo	c Qtv	Loc Code		M1135	524	481
					ST ST	109752		96 96		_			
AN960JD10L		Purchase	ed	No		109732	110	Each	5,439.000	80.0000	2/3/0	101/12	
					Wareho	use	Lo	c Qty	Loc Code	/		Martin Comment	
					Loca Main Wa								
					ST	101291 104885 105793		5439 16 153 236			22		
						109632 110985		276 4758			26		
03763-041  End Fitting Assembly		Manufac	ctured	No			110	Each	6.0000	40.0000			123
and I fitting Assembly					V2004			200	FE 025 FE				







So 10/0/15 Q

Dart Ae	rospace L	td								
W/O:			WC	RK ORDER CH	ANGES					
DATE	STEP	PR	OCEDURE CHAI	CEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
		3 A A								
Part No		PAR #:								
	Res	olution:							Date: _	
NCR:			WORK ORDE	ER NON-CONF	ORMANC	E (NCF	?)			
		Description of NC		Corrective Action	Section B		Verificat	ion	Annessal	Ammenta
DATE	STEP	Section A	Initial Chief Eng	Action Descri Chief Eng	ption	Sign 8 Date	Section		Approval Chief Eng	Approva QC Inspecto
		14 								

### **Picklist Print**

December 8, 2009 8:46:40 AM

Page 2

Work Order ID: 54334

Parent Item:

D3784-044

Parent Item Name: Seat Support Assembly, RH

Comments:



Main Warehouse ST

> 42963 45869

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Oty 20 00

Required Oty: 20.00

Comments:									start Qty: 20.00	1	Required Qty: 20.00	
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date St Issued	tatus
D3763-044  End Fitting Assembly, RH		Manufactured	No			110 E	Each 3 <b>5</b> 431	0.0000 9 DX	20.0000	510/	101/12	
D3770-1	IIII	Manufactured	No			110	Each	13.0000	20.0000	300	6,/12	
				Main Wa	tion	Loc	Qtv	Loc Code		B54.	3/6 (2x)	
				ST	ASDCO STATE		13		_	18.54		
D3770-3		Manufactured	No		45868	110	13 Each	20.0000	20.0000	Sic	1/	
				Warehoo Loca		Loc	Qty	Loc Code	/			

B54318

Dart Aeros	pace Ltd
------------	----------

W/O:			V	ORK ORDER CH	HANGES					
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										_
		(4)								
					W					t jak
Part No		PAR #:								
NOD.				DER NON-CONF					Date	
NCR:			, OIIII OII	Corrective Action		- (11011	,			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Section B iption					Approval QC Inspector	
er M										

## **Picklist Print**

December 8, 2009 8:46:40 AM

Work Order ID: 54334

D3784-044 Parent Item:

Parent Item Name: Seat Support Assembly, RH

Comments:



Start Date: 08/12/2009

Required Date: 16/12/2009

Page 3

Start Qty: 20.00

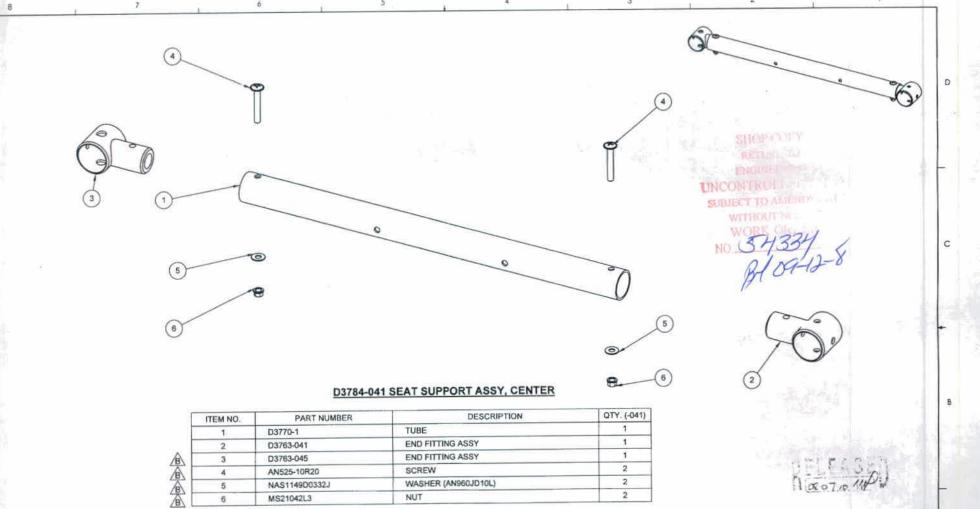
Required Qty: 20.00

Component Item ID/	Replacement	Mfg/	Bin	Primary,	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
MS21042L3		Purchased	No			110	Each	2,739.000	80.0000	0.	11	

Nut

Warehouse	Loc Qty	Loc Code	1/
Location			
Main Warehouse			
ST	2739		
110844	32		
111274	27		
111668	188		
112314	1992		48
112385	500		

Dart Ae	rospace Lt	d							
W/O:			WC	ORK ORDER CH	IANGES	{			
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date Q	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
	Reso	olution:						Date: _	
NCR:			WORK ORDI	ER NON-CONF	ORMAN	CE (NCF	R)		
		Description of NC		Corrective Action	Section B	(	Verification	Annexal	Annual
DATE	STEP	Section A	Initial Chief Eng	Action Descri Chief Eng		Sign & Date	Section C		Approval QC Inspector
				P					



В	HARDWA	ARE CHANGE	E, ASSY CHANGE	HS	08.06.23			
A	NEW ISS	UE		HS	08.06.04			
REV.			DESCRIPTION	BY D				
DESIG	N	HS	DART AEROSPACE LTD					
DRAWN HS		HS	HAWKESBURY, ONTARIO, CANADA					
CHECKED Ref		P6f	DRAWING NO.		REV. B			
MFG.	APPR.	Mo	D3784	5	HEET 1 OF			
APPRO	OVED	Dec.	TITLE	SCALE				
DE AP	PR.		SEAT SUPPORT AS	SEMBL	Y NTS			
DATE			COPYRIGHT © 2008 BY DART AEROSPACE LTD THE CODUMENT & PRIMATE AND COMPRISHED, AND IS SUPPLIED ON THE CAPACITY COMPANY OF THE AND COMPANY OF THE AN					

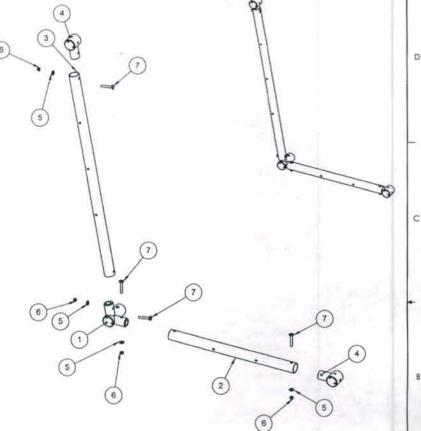
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.31 lbs

MS21042L3

NUT



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	- 1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4



#### D3784-043 SEAT SUPPORT ASSY, LH

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN HS DRAWN HS DRAWING NO. CHECKED REV. B D3784 SHEET 2 OF 5 MFG. APPR. TITLE APPROVED SCALE DE APPR

SEAT SUPPORT ASSEMBLY

COPYRIGHT © 2008 BY DART ARRISPACE LTD

The Goodward or Benafic and conference content and a source as in a content and in the content and in the content and a c DATE 08.06.23

NOTES:
1) MATERIAL: N/A
2) FINISH: NIA
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.78 lbs

8

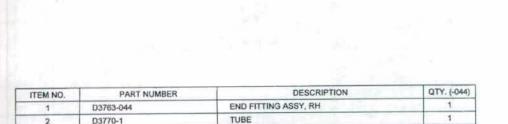
5.0 REF -D3770-3 REF 6.8 REF -D3770-1 REF 4.0 REF 5.0 REF

D3784-043 SEAT SUPPORT ASSY, LH

W/0 54334

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	100	DRAWING NO.	REV. B
MFG. APPR.	100	D3784 SHEET:	
APPROVED	MA	TITLE	SCALE
DE APPR.	-	SEAT SUPPORT ASSEMBLY	NTS
DATE 08.06.23		COPYRIGHT © 2008 BY DART AEROSPACE LTD the incurrent is finant and committee the acceptance on the paragraphic condition that if a act to be upon too acceptance on committee or committe	

3

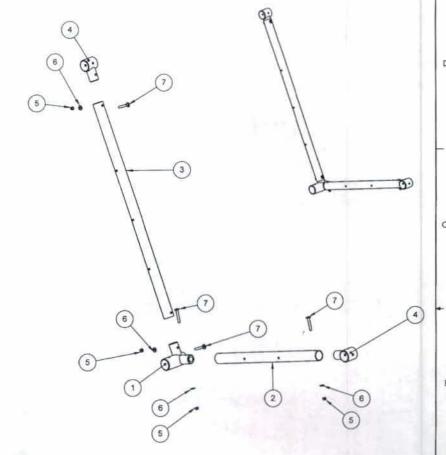


TUBE

SCREW

**END FITTING ASSY** 

WASHER (AN960JD10L)



#### D3784-044 SEAT SUPPORT ASSY, RH

1

2

4

4

4

DESIGN HS HAWKESBURY, ONTARIO, CANADA DRAWN HS DRAWING NO. CHECKED REV. B D3784 MFG. APPR. SHEET 4 OF 5 TITLE APPROVED SCALE SEAT SUPPORT ASSEMBLY DE APPR. DATE 08.06.23

3

D3770-3

D3763-041

MS21042L3

NAS1149D0332J

AN525-10R20

3

4

5

6

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.78 lbs

5.8 REF D3770-3 REF 5.0 REF D3770-1 REF 5.0 REF 4.0 REF D3784-044 SEAT SUPPORT ASSY, RH DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN HS HS DRAWN DRAWING NO. D3784 REV. B SHEET 5 OF 5 CHECKED MFG, APPR. APPROVED SCALE DE APPR DATE 08.06.23 3